



The engineer's choice

ebmpapst

4312/12M**INDEX**

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1 General

Fan type	Fan	
Rotational direction looking at rotor	clockwise	
Airflow direction	Air outlet over struts	
Bearing system	Ball bearing	
Mounting position	any	

2 Mechanics**2.1 General**

Width	119,0 mm	
Height	119,0 mm	
Depth	32,0 mm	
Weight	0,220 kg	
Housing material	Plastic	
Impeller material	Plastic	
Max. torque when mounted across both mounting flanges	wire outlet corner: 20 Ncm remaining corners: 20 Ncm	
Screw size	ISO 4762 - M4 degreased, without an additional brace and without washer	

2.2 Connections

Electrical connection	Wires	
Length of lead wire	L = 310 mm	
Tolerance	+/- 10,0 mm	
Wire gauge (AWG)	22	
Insulation diameter	1,70 mm	
Contact	see drawing	



	Colour	Operation
Wire 1	red	+ UB
Wire 2	blue	- GND
Wire 3	yellow	Tacho

3 Operating Data**3.1 Operating Data - Electrical Interface - Input**

Control input	None
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3.2 Electrical Operating Data

Measurement conditions: Normal air density = 1,2 kg/m³; Temperature 23°C +/- 3°C; Motor axis horizontal; warm-up time before measuring 5 minutes (unless otherwise specified). In the intake and outlet area should not be any solid obstruction within 0,5 m.

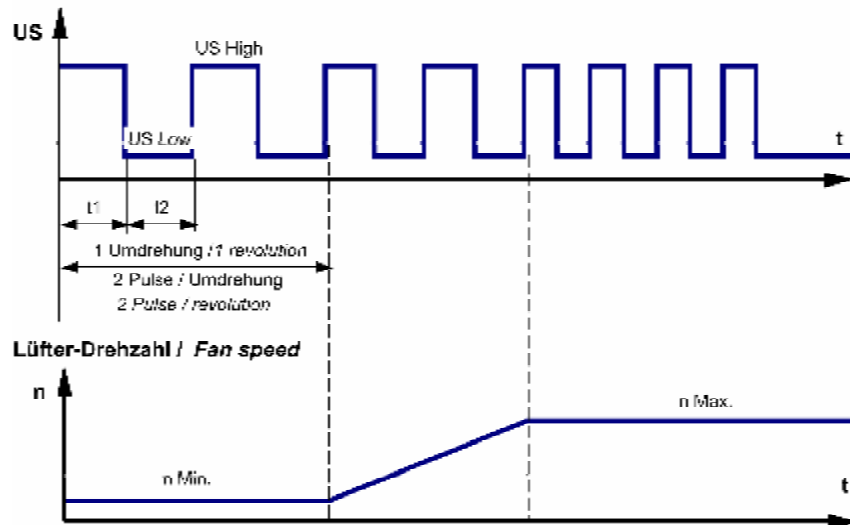
$\Delta p = 0$: corresp. to free air flow (see section 3.5)
 I: corresp. to arithm. mean current value

Features	Condition	Symbol	Values		
Voltage range	$\Delta p = 0$	U	6,0 V		15,0 V
Nominal voltage	$\Delta p = 0$	U_N		12,0 V	
Power consumption	$\Delta p = 0$	P	0,6 W	3,1 W	5,1 W
Tolerance	0001		+/- 17,5 %	+/- 12,5 %	+/- 15,0 %
Current consumption	$\Delta p = 0$	I	116 mA	258 mA	340 mA
Tolerance	0001		+/- 17,5 %	+/- 12,5 %	+/- 15,0 %
Speed	$\Delta p = 0$	n	1.250 1/min	2.300 1/min	2.700 1/min
Tolerance	0001		+/- 12,5 %	+/- 7,5 %	+/- 10,0 %
Starting current consumption				< 860 mA	

3.3 Operating Data - Electrical Interface - Output

Tacho type	/12 (TTL)
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Signal-Ausgangsspannung / Signal output voltage

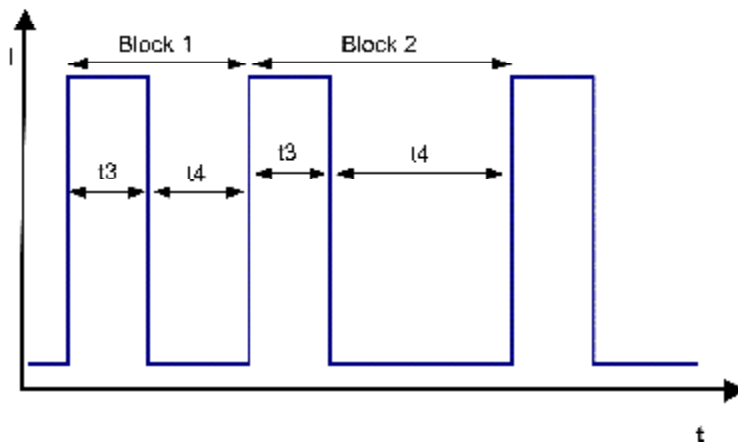


Features	Note	Values
Tacho signal TTL High		Min.: 2,5 V Max.: 5,5 V
Tacho signal Low	I sink: 1 mA	$\leq 0,4$ V
Tacho signal High	I source: 1 mA	
Maximum sink current		≤ 1 mA
External resistor	All voltages measured to GND.	
Tacho frequency	$(2 \times n) / 60$	
Tacho isolated from motor	No	
Slew rate		$\Rightarrow 0,5$ V/us

Alarm type	None
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3.4 Electrical Features

Electronic function	None	
Reversed polarity protection	Rectifying diode	
Max. residual current at U_n	$I_F \leq 600$ μ A	
Locked rotor protection	Auto restart	
Locked rotor current at U_n	approx. 860 mA	
Clock signal t_3/t_4 at locked rotor	Typical: 0,6 s / 10 s	



Block1: special locked rotor protection: 5 cycles $t_3 / t_4 = 0,6$ s / 1 s Block2: locked rotor protection $t_3 / t_4 = 0,6$ s / 10 s

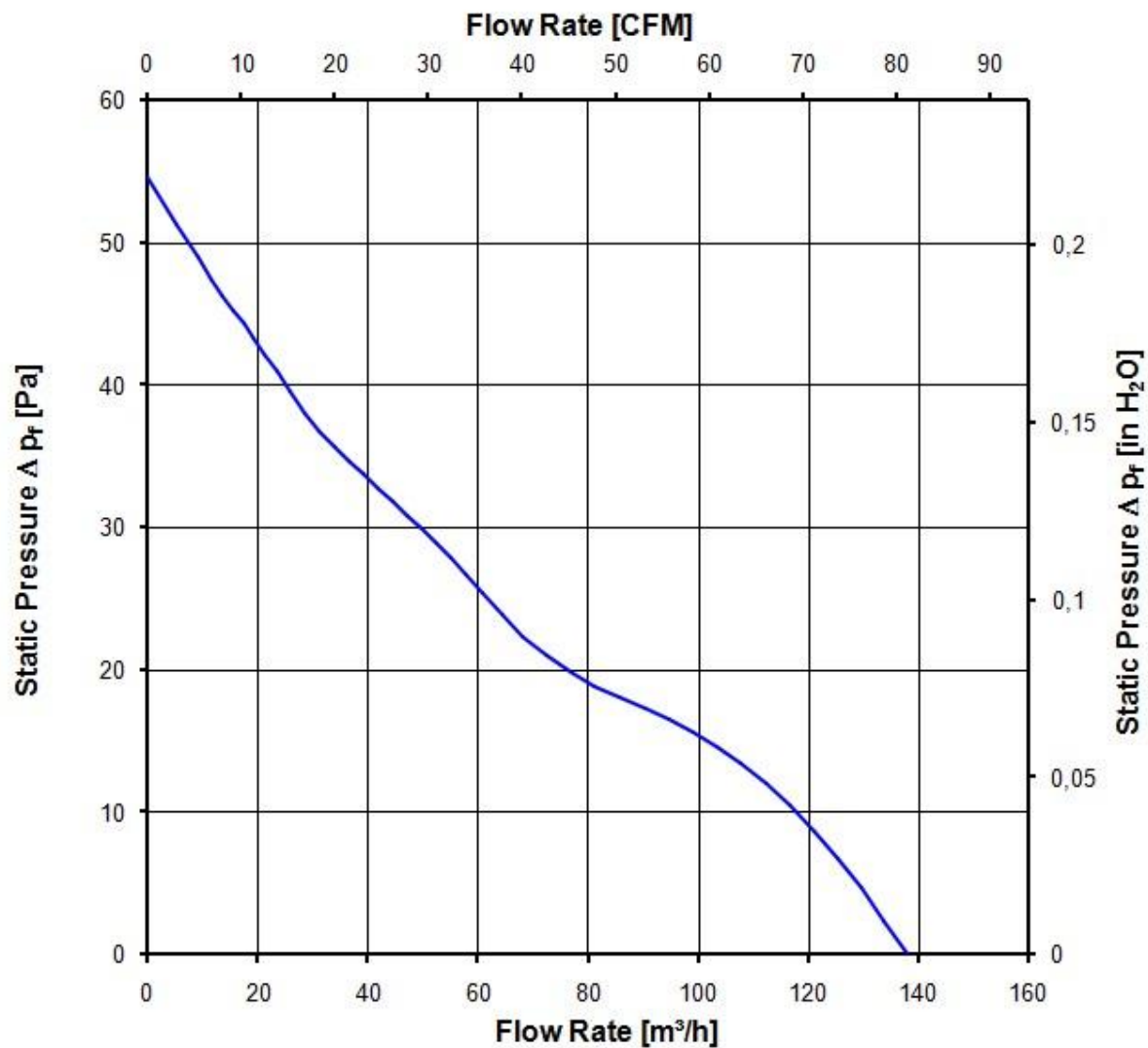
3.5 Aerodynamic

Measurement conditions: Measured with a double chamber intake rig acc. to DIN EN ISO 5801.
 Normal air density = 1,2 kg/m³; Temperature 23°C +/- 3°C;
 In the intake and outlet area should not be any solid obstruction within 0,5 m.
 The information is only valid under the specified test conditions and may be changed by the installation conditions. If there are deviations from the standard test conditions, the characteristic values must be checked under the installed conditions.

a.) Operation condition:

2.300 1/min at free air flow

Max. free-air flow ($\Delta p = 0$ / $\dot{V} = \max.$)	138,0 m ³ /h	
Max. static pressure ($\Delta p = \max.$ / $\dot{V} = 0$)	54 Pa	



3.6 Sound Data

Measurement conditions: Sound pressure level: 1 Meter distance between microphone and the air intake.
 Sound power level: Acc. to DIN 45635 part 38 (ISO 10302)
 Measured in a semianchoic chamber with a background noise level of $L_p(A) < 5 \text{ dB(A)}$
 For further measurement conditions see section 3.5

a.) Operation condition:

2.300 1/min at free air flow

Optimal operating point	118,0 m ³ /h @ 9 Pa	
Sound power level at the optimal operating point	5,3 bel(A)	
Sound pressure level at free air flow, measured in rubber bands	39,0 dB(A)	

4 Environment

4.1 General

Min. permitted ambient temperature TU min.	-20 °C	
Max. permitted ambient temperature TU max.	75 °C	
Min. permitted storage temperature TL min.	-40 °C	
Max. permitted storage temperature TL max.	80 °C	

4.2 Climatic requirements*)

Humidity requirements	humid heat, constant; according to DIN EN 60068-2-78, 14 days	
Water exposure	None	
Dust requirements	None	
Salt fog requirements	None	

*) Permitted application area:

The product is intended for use in sheltered rooms with controlled temperature and controlled humidity. Directly exposure to water must be avoided.

Pollution degree 1 (according DIN EN 60664-1)

There is either no pollution or it occurs only dry, non-conductive pollution. The pollution has no negative impact. Please require severity levels and specification parameters from the responsible development departments

5 Safety

5.1 Electrical Safety

Dielectric strength DIN EN 60950 (VDE 0805) and DIN EN 60335 (VDE 0700) A.) Type test Measuring conditions: After 48h of storage at 95% R.H. and 25°C. No arcing or breakdown is allowed! All connections together to ground. B.) Routine test Measuring conditions: At indoor climate. No arcing or breakdown is allowed! All connections together to ground.	500 VAC / 1 Min. 500 VAC / 1 Sec.	
Isolation resistance Measuring conditions: After 48h of storage at 95% R.H. and 25°C measured with U=500 VDC for 1 min.	RI > 10 MOhm	
clearance / creepage distance	1,0 mm / 1,2 mm	
Protection class	III	

5.2 Approval Tests

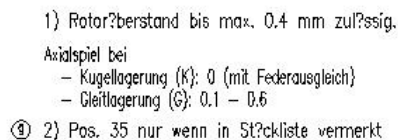
CE	Yes
UL	Yes / UL507, Electric Fans
VDE	Yes / Approval acc. to EN 60950 (VDE 0805) - Information technology equipment
CSA	Yes / C22.2 No. 113 Fans and Ventilators
CCC	No

6 Reliability

6.1 General

Life expectancy L10 at TU = 40 °C	70.000 h	
Life expectancy L10 at TU max.	30.000 h	
Life expectancy L10 Delta (40 °C)	135.000 h	

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Erzeugnis-Nr.	Typ	Lagersystem K = Kugellager G = Gleitlager	Litzen/?nge L	Schlauch- /?nge L1
929 4305 020	4312 S	K	310 ±10	—
929 4305 021	4314 S	K	310 ±10	—
929 4305 024	4312 WS	K	310 ±10	—
929 4305 043	4318/2	K	310 ±10	—
929 4305 072	4312 MV	K	310 ±10	—
929 4305 085	4312 MV VP	K	310 ±10	—
929 4305 087	4312 WS-087	K	310 ±10	—
929 4305 101	4318/2-101	K	310 ±10	—
929 4305 107	4314/12	K	310 ±10	—
929 4305 122	4312 v VP	K	310 ±10	—
929 4305 127	4318/2-127	K	310 ±10	—
929 4305 156	4312/10 v	K	310 ±10	—
929 4305 171	4314/19-171	K	310 ±10	—
929 4305 174	4312 LS-174	K	310 ±10	—
929 4305 196	4312/17 L	K	310 ±10	—
929 4305 236	4314/12-236	K	310 ±10	—
929 4305 257	4312/12-237	K	310 ±10	—
929 4305 239	4314/12-239	K	310 ±10	—
929 4305 240	4318/12-240	K	310 ±10	—
929 4305 243	4312/12 L-243	K	310 ±10	—
929 4305 245	4312/12 M	K	310 ±10	—
929 4305 263	4314/2	K	310 ±10	—
929 4304 273	4318/12	K	310 ±10	—
929 4305 277	4318/17 M	K	310 ±10	—
929 4305 280	4314 v	K	310 ±10	—
929 4305 280	4318/2 M	K	310 ±10	—
929 4305 283	4312/2	K	310 ±10	—
929 4305 296	4312 v-296	K	310 ±10	—
929 4305 303	4312 L/12	K	310 ±10	—
929 4305 311	4312/2-311	K	310 ±10	—
929 4305 343	4318/2-343	K	310 ±10	—
929 4305 350	4314/17 U-350	K	660 ±10	620 ±10
929 4305 361	4312 v-361	K	625 ±10	—
929 4305 383	4312/10 VR	K	310 ±10	—

Allgemeintoleranzen					
h	Ergründung	09.06.98	Koletzki M.	Datum	Name
a	96047	22.01.98	Knappe U.	Erstellt	07.12.95
f	Ergründung	22.01.98	Kieninger	Geprüft	12.12.95
e	97565	10.11.97	Knappe U.	Wrabel G.	
d	Ergründung	05.11.97	Kieninger		
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